



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A93-3316-20-1
Job Sheet 191513



Part No: RBE350A93-3316-20-1

Job Qty: 20 pcs

Part Name: Rotating Star Replacement Wrench



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/4/19

Job Tracking No:

Due Date: 5/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A93-3316-20-1 REV:C IPP REV A 18.01.23 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	NLX 2500SY - 1	20 pcs	5/15/19	5/15/19	0.50	20.00	NLX 2500SY - 1	
110	QC 2	20 pcs	5/15/19	5/15/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 54	
							QC 2 - 56	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S168539



Part: RBE350A93-3316-20-1

Job No: 191513

Serial No/Batch: S168539

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 04/02/19

130 QC 8	20 pcs	5/15/19	0.00	0.00	QC 2 - 64	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	D.A 19-04-03
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
230 Packaging 3-1 - Stock - B4B	20 pcs	5/15/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	M.C
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	

240 QC 21 - SA	20 pcs	5/15/19	0.00 0.00	QC 21 - SA - 21	DAG	APR 03 2019
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	9-85	

Part Op **100** - NLX (MORI NLX 2500SY LATHE) 1-Machine as per folio FB876 FOLIO REV: AA DWG REV: C

Descriptions: 2-Broach as per dwg. 3-Deburr

110 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

230 - (Identify as per dwg & Stock Location:)

240 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R2.750	17-4 SS H900 Round Bar 2.750"	2.5000 ft (.125 ea)	100-NLX 2500SY - 1	<u>SC41 1609</u>

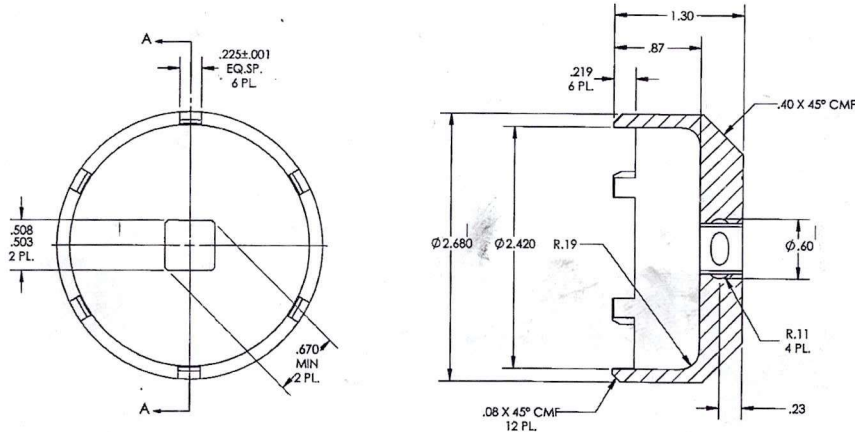
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-NLX 2500SY - 1	M17-4-H900-R2.750	3	7	0

Part Specifications
Specifications could not be found.

GA
143A

36 1/4

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED, MATERIAL 4140 CHANGED FOR 17-4 PH H900, FINISH BLACK OXIDE REMOVED, DIMENSION 232/222 CHANGED FOR .225 +/- .001 PER CUSTOMER SUPPORT INFO, CMF .08x45° 6 PL. CHANGED FOR .08x45° 12 PL., ENGRAVING CHANGED FOR MACHINED ENGRAVE	17-800	17.12.22	VM	ML



RBE350A93-3316-20-1 ROTATING STAR REPLACEMENT WRENCH

- NOTES:
- 1) MATERIAL: 17-4 PH-H900 SS
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN, 0.010" DEEP

DART AEROSPACE	
ROTATING STAR REPLACEMENT WRENCH	
PART NO. RBE350A93-3316-20-1	
TOOL NO. RBE350A93-3316-20	
DESIGNED BY: VM 17/12/22	TOLERANCES: UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES
DRAWN BY: VM 01/02/2018	FRACTIONS 1/16
CHECKED BY: VM 01/02/2018	ANGLES 1/16
APPROVED BY: ML 01/05/2018	SURFACE ROUGHNESS
SCALE: NTS SHEET 2 OF 6	
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RBE 350A93-3316-20-1 INSP

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	